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10/699,104	10/31/2003	Deia Salah-Eldin Bayoumi	ABDT-0576/B030280 1874	
23361 ABB INC.	7590 09/05/2007		EXAM	IINER
LEGAL DEPARTMENT-4U6 29801 EUCLID AVENUE			JARRETT	, RYAN A
WICKLIFFE,	· · · · · · · · · · · · · · · · · · ·		ART UNIT	PAPER NUMBER
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)			
	10/699,104	BAYOUMI ET AL.			
Office Action Summary	Examiner	Art Unit			
	Ryan A. Jarrett	2125			
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the	ne correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period to Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICAT 36(a). In no event, however, may a reply built apply and will expire SIX (6) MONTHS and a spolication to become ABAND	PION. The timely filed from the mailing date of this communication. The communication of this communication.			
Status					
Responsive to communication(s) filed on <u>30 M</u> This action is FINAL . 2b)⊠ This Since this application is in condition for alloware closed in accordance with the practice under E	action is non-final. nce except for formal matters,	•			
Disposition of Claims					
4) ☐ Claim(s) 21-30 is/are pending in the application 4a) Of the above claim(s) is/are withdraw 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 21-30 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	wn from consideration.				
Application Papers					
9)☑ The specification is objected to by the Examine 10)☐ The drawing(s) filed on is/are: a)☐ acc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11)☐ The oath or declaration is objected to by the Ex	epted or b) objected to by the drawing(s) be held in abeyance. tion is required if the drawing(s) is	See 37 CFR 1.85(a). s objected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: Certified copies of the priority documents have been received. Certified copies of the priority documents have been received in Application No Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4) Interview Sumr Paper No(s)/Ma 5) Notice of Inform 6) Other:	ail Date			

DETAILED ACTION

Specification

The disclosure is objected to because of the following informalities:

In paragraphs [0001] and [0024], the assigned U.S. Patent Application No. should be filled in.

Appropriate correction is required.

Claim Objections

Claim 26 is objected to because of the following informalities:

In claim 26, "electronic" should be changed to "electrical" for proper antecedent basis.

Appropriate correction is required.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 21-22 and 24-30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sandoval US 6,345,259 in view of Montminy et al. US 5,946,210.

Regarding claims 21-22, 25, and 28-30, Sandoval discloses:

21. A method for controlling at least one machine operable to manufacture electrical devices, said method comprising the steps of:

providing a store of business and manufacturing data (e.g., col. 4 lines 25-36: "computerized business system") relating to electrical devices (e.g., "discrete component manufacturing (such as in the automobile industry)");

providing a store of design data for electrical devices (e.g., col. 14 lines 55-60: "Enrichment data can include product physical properties", col. 38 lines 1-29: "specific finished product characteristics such as product dimensions and product densities", "product specific lookup table");

retrieving information from said store of business and manufacturing data (e.g., Fig. 2 #222,230,234,236, col. 4 lines 37-44: "A work order, specifying a manufacturing operation or a set of manufacturing operations, is created in the business system and distributed to the manufacturing execution system");

producing a list of electrical devices that need to be manufactured based on said information retrieved from said store of business and manufacturing data (e.g., col. 4 lines 37-61, col. 16 lines 51-67: "Work order 222 can include information such as: product type; quantity to manufacture (at least one lot)", col. 17 lines 28-39, col. 37 lines 46-49);

selecting from said list a particular electrical device that needs to be manufactured by said at least one machine (e.g., col. 4 lines 37-61, col. 17 lines 28-39: "The work order 222 also includes scheduling data 234");

retrieving design data for said particular electrical device from said store of design data (e.g., col. 14 lines 55-60: "Enrichment data can include product physical properties", col. 38 lines 1-29: "specific finished product characteristics such as product dimensions and product densities", "product specific lookup table");

using said design data to generate control data for controlling said at least one machine to manufacture said particular electrical device (e.g., col. 4 lines 62-64: "computes or determines setpoints", col. 12 lines 35-50: "Setpoints 224 are computed after enrichments are acquired", col. 35 lines 62-63: "Enrichments are supplemental data not included in work order 222 but required to properly compute setpoints");

transmitting said control data to said at least one machine (Fig. 2 #224, e.g., col. 5 lines 11-24: "the setpoints are communicated to the proper real-time process control system within the computerized manufacturing systems);

receiving real-time information concerning the manufacture of said particular electrical device from said at least one machine (e.g., Fig. 2 #226,232, col. 5 lines 25-36, col. 12 lines 53-67); and

updating said store of business and manufacturing data to reflect said received realtime information (e.g., Fig. 2 #228,237, col. 5 line 55 – col. 6 line 4, col. 14 lines 4-24, col. 25 line 39 – col. 26 line 21).

22. The method of claim 21 further comprising:

transmitting order information for electrical devices (e.g., col. 1 line 29-60: "order-taking", "order processing") over a network (e.g., col. 1 line 29-60: "VTAM"); and

updating said store of business and manufacturing data using said transmitted order information (e.g., col. 10 lines 45-56: "Computerized business system 102 can be configured to perform functions such as determining manufacturing schedules based on customer orders").

- 25. The method of claim 21, wherein said information retrieved from said store of business and manufacturing data includes data relating to scheduling of multiple processes for manufacturing said particular electrical device (e.g., Fig. 2 #234, col. 4 lines 37-44: "A work order, specifying a manufacturing operation or a set of manufacturing operations, is created in the business system and distributed to the manufacturing execution system").
- 28. The method of claim 21, wherein said real-time information received from said at least one machine includes completion of an intermediary component of said particular electrical device or the end of a process in the manufacture of said intermediary component (e.g., col. 26 lines 64-67, col. 42 lines 51-59).
- 29. The method of claim 21, wherein said at least one machine comprises a plurality of machines (e.g., col. 16 lines 42-50, col. 41 lines 54-58).

Art Unit: 2125

30. A method for manufacturing an electrical device (e.g., "discrete component

Page 6

manufacturing (such as in the automobile industry)") in a facility, said method comprising:

providing at least one machine operable to manufacture electrical devices (e.g., Fig.

2 #104);

providing an order server (e.g., col. 1 line 29-60: "order-taking", "order processing",

col. 10 lines 45-56: "customer orders") connected by a network to a data exchange server

(e.g., col. 1 line 29-60: "VTAM");

providing an enterprise resource planning (ERP) server for storing and providing

access to business and manufacturing data relating to electrical devices (e.g., Fig. 2 #102,

col. 10 lines 45-56: "SAP R/2", col. 14 lines 41-44), said ERP server being connected to said

data exchange server (e.g., col. 1 line 29-60: "VTAM");

providing a design data server for storing and providing access to design data for

electrical devices (e.g., col. 14 lines 55-60: "Enrichment data can include product physical

properties", col. 38 lines 1-29: "specific finished product characteristics such as product

dimensions and product densities", "product specific lookup table");

receiving an order for a particular electrical device in said order server (e.g., col. 1

line 29-60: "order-taking", "order processing", col. 10 lines 45-56: "customer orders");

transmitting said order over said network to said data exchange server (e.g., col. 1

line 29-60: "VTAM");

retrieving information from said ERP server (e.g., Fig. 2 #222,230,234,236, col. 4

lines 37-44: "A work order, specifying a manufacturing operation or a set of manufacturing

operations, is created in the business system and distributed to the manufacturing execution system");

determining from said retrieved information that said facility can manufacture said particular electrical device (e.g., col. 16 lines 42-67: "Work order 222 can include information such as...which workcenters to be used in manufacturing", col. 37 lines 65-67, col. 38 lines 49-51);

retrieving design data for said particular electrical device from said design data server (e.g., col. 14 lines 55-60: "Enrichment data can include product physical properties", col. 38 lines 1-29: "specific finished product characteristics such as product dimensions and product densities", "product specific lookup table");

using said design data to generate control data for controlling said at least one machine to manufacture said particular electrical device (e.g., col. 4 lines 62-64: "computes or determines setpoints", col. 12 lines 35-50: "Setpoints 224 are computed after enrichments are acquired", col. 35 lines 62-63: "Enrichments are supplemental data not included in work order 222 but required to properly compute setpoints");

transmitting said control data to said at least one machine (e.g., Fig. 2 #224, col. 5 lines 11-24: "the setpoints are communicated to the proper real-time process control system within the computerized manufacturing systems").

receiving real-time information concerning the manufacture of said particular electrical device from said at least one machine (e.g., Fig. 2 #226,232, col. 5 lines 25-36, col. 12 lines 53-67); and

updating said business and manufacturing data in said ERP server to reflect said received real-time information (e.g., Fig. 2 #228,237, col. 5 line 55 – col. 6 line 4, col. 14 lines 4-24, col. 25 line 39 – col. 26 line 21).

Regarding claims 21, 24, 26, 27, and 30:

Sandoval hints that the devices to be manufactured can be discrete components such as those used in the automobile industry (e.g., col. 1 lines 61-67), but does not explicitly disclose that the devices to be manufactured are electrical devices, per independent claims 21 and 30; wherein said particular electrical device is an electrical transformer, per claim 26; wherein the information retrieved from said store of business and manufacturing data includes data relating to scheduling of winding, tank fabrication and processing, per claim 27; wherein the design data comprises electronic drawings, per claim 24.

Montminy et al. discloses an automated system for configuring power converters, i.e. transformers (e.g., col. 1 line 16); further comprising retrieving data relating to scheduling of winding, tank fabrication and processing from a store of business and manufacturing data (e.g., col. 2 line 32 – col. 5 line 64, col. 10 line 45 – col. 11 line 32); further comprising retrieving electronic drawing data from a store of design data (e.g., Fig. 5, col. 2 lines 16-30, col. 8 lines 6-16).

Sandoval and Montminy are analogous art since they both disclose transactional business processing systems that are used to store information relating to the ordering, inventory, scheduling, designing, and manufacturing of products.

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to apply the system of Sandoval, which integrates transactional and real-time manufacturing information, to the transformer configuration system of Montminy et al. since Montminy et al. discloses that a transactional ordering system can be advantageously used by a customer to specify functional and physical requirements and selection criteria of a desired transformer. A transformer design and bill of materials generator in turn provides the user with a transformer configuration that meets the customer's needs and is optimized with respect to the specified selection criteria. Also, the transformer generator provides the customer with power converter configurations in "real-time", and through access to component availability and manufacturing scheduling data, the converter generator provides the user with accurate configuration availability dates (e.g., col. 5 lines 20-45).

In summary, it is obvious that the system of Sandoval can be used in virtually any type of manufacturing process, including a transformer manufacturing process of the type disclosed in Montminy et al.

Art Unit: 2125

Claim 24 is rejected under 35 U.S.C. 103(a) as being unpatentable over Sandoval as modified by Montminy et al. as applied to claim 22 above, and further in view of Schleiss et al. US 2003/0014500.

Page 10

Sandoval as modified by Montminy et al. does not appear to specifically disclose that said transmitting of said order information is over the Internet.

It is well known in the art for customers to transmit product order information over the Internet, and such a modification to Sandoval as modified by Montminy et al. would have been obvious to one having ordinary skill in the art at the time the invention was made, due to the well known advantages of such of setup. For example, see Fig. 1 #24,28,30 of Schleiss et al.

104 Page 11

Art Unit: 2125

Response to Arguments

Applicant's arguments, see page 6, filed 05/30/07, with respect to the rejection of claim 30 under 35 U.S.C. 101 have been fully considered and are persuasive. The rejection of claim 30 under 35 U.S.C. 101 has been withdrawn.

Applicant's arguments with respect to the rejections claims 21-30 based on Pierre et al. and Schleiss et al. have been considered but are moot in view of the new ground(s) of rejection.

Art Unit: 2125

Conclusion

The prior art made of record and not relied upon is considered pertinent to

Page 12

applicant's disclosure.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Ryan A. Jarrett whose telephone number is (571) 272-

3742. The examiner can normally be reached on 10:00-6:30 M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Leo Picard can be reached on (571) 272-3749. The fax phone number for

the organization where this application or proceeding is assigned is 571-273-8300.

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system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Ryan A. Jarrett Primary Examiner Art Unit 2125

08/27/07